



# High Temperature Reactors for Hydrogen Production

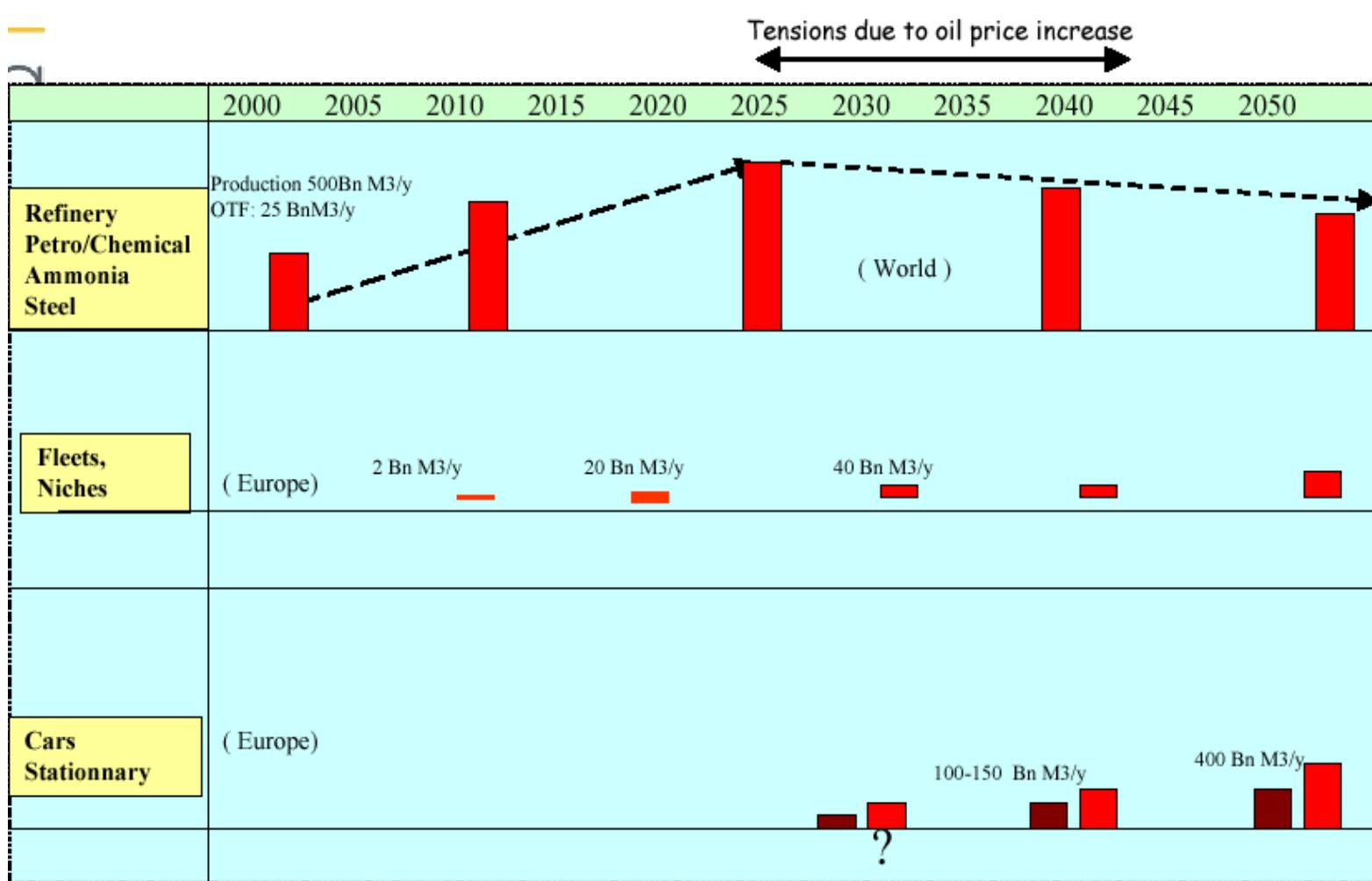
by

**Karl VERFONDERN**

Institute for Safety Research and Reactor Technology  
Research Center Juelich, Germany



# H<sub>2</sub> Market Assessment by EC High Level Group





# Nuclear Hydrogen

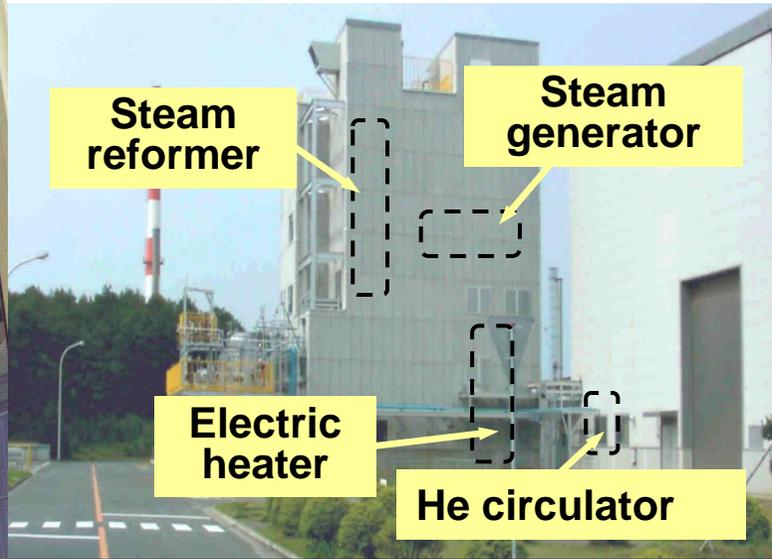
## Driving forces for the use of nuclear energy in the hydrogen economy:

- Nuclear energy can be taken to produce hydrogen at a large scale to replace CO<sub>2</sub> emitting fossil fuels;
- Thus fossil reserves will be saved for later use in environmentally friendly applications;
- Energy security from extended fuel reserves and independence from foreign oil uncertainties.



# Short-Term Option: SMR

Steam Methane Reforming appears to be a reasonable first step



Oarai, Japan

Jülich, Germany

- most widely applied conventional production method
- savings of ~ 35%, if process heat is from nuclear
- tested under nuclear conditions in pilot plants in both Germany and Japan



# Short-Term Option: Electrolysis

- Electrolysis ideal for remote and decentralized H<sub>2</sub> production
- Off-peak electricity from existing NPP (if share of nuclear among power plants is large)



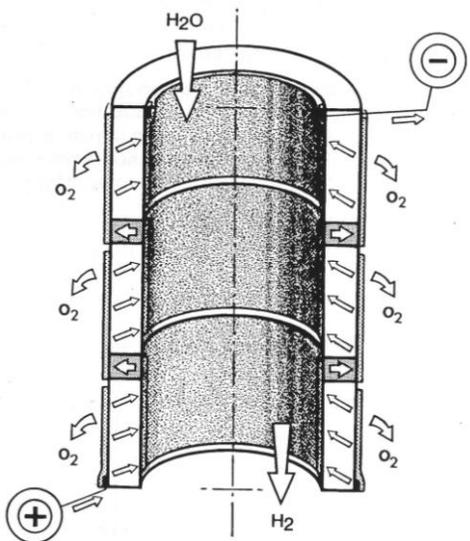
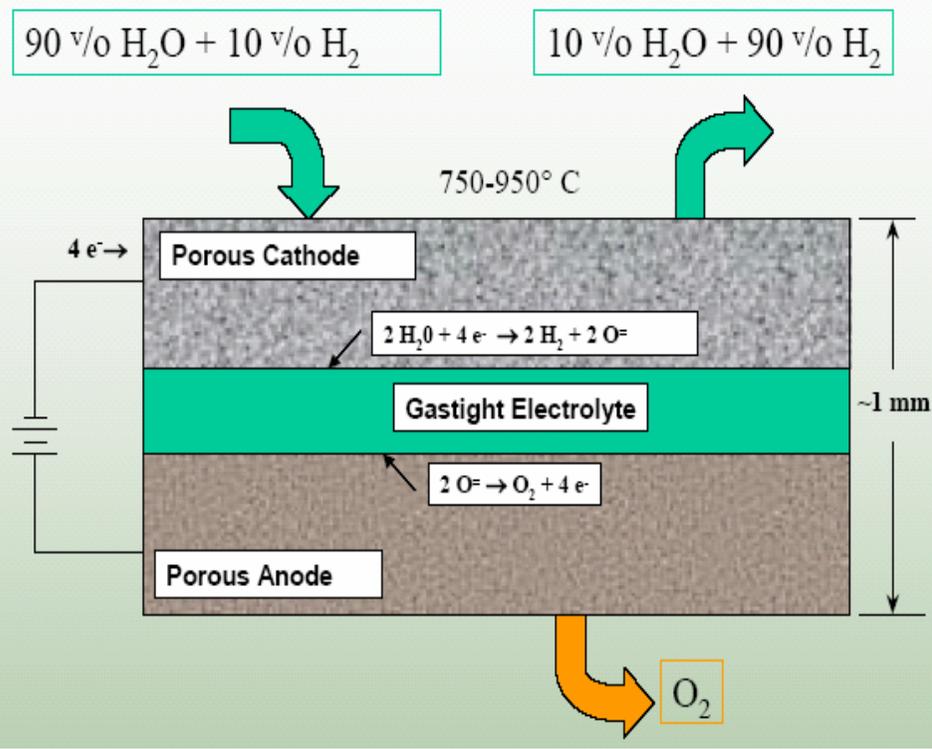
200 m<sup>3</sup>/h

- As fossil fuels become more expensive, the use of nuclear outside base load becomes more attractive



# Long-Term Option: HT-Electrolysis

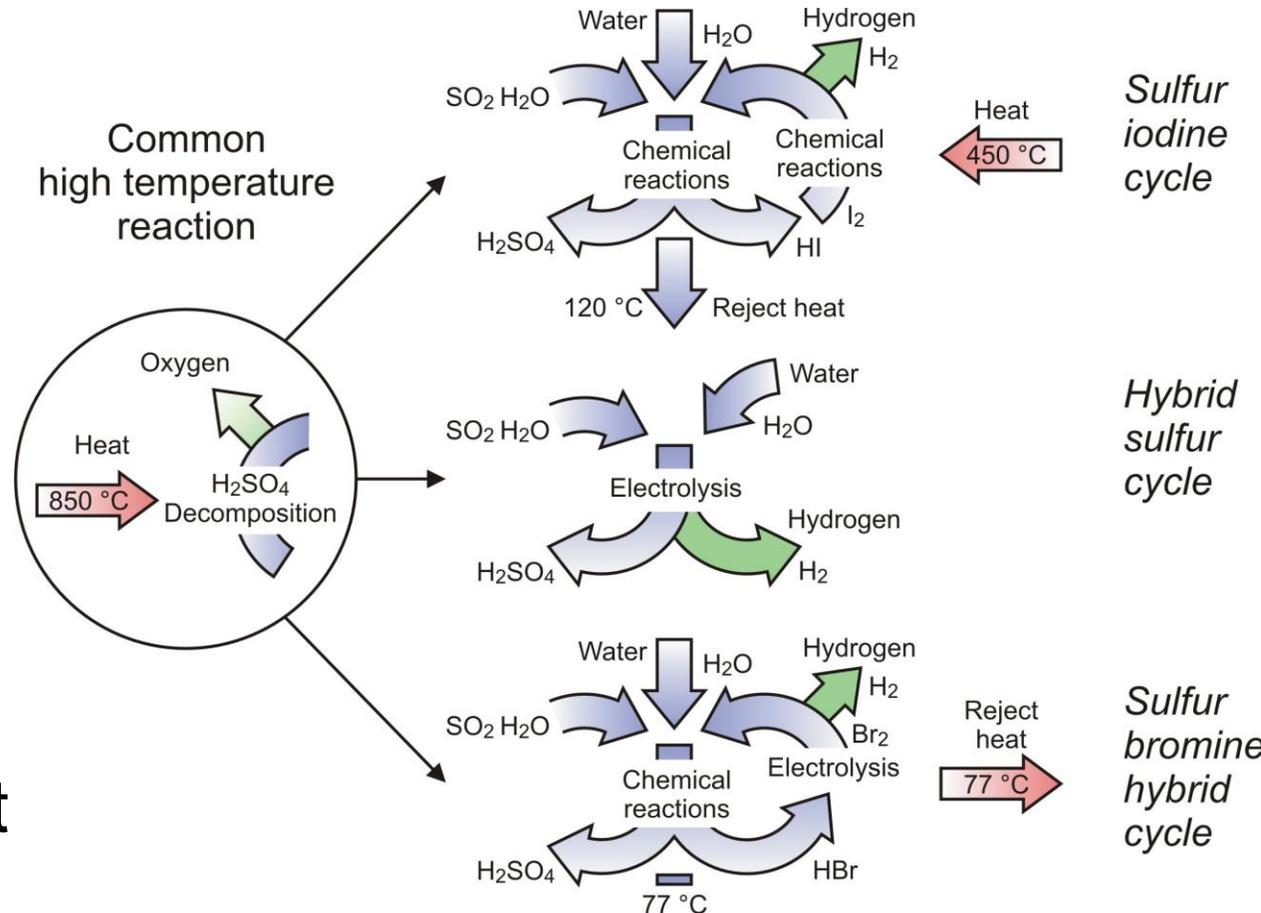
- Increased efficiency
- Reduced electricity needs
- Capitalize from SOFC efforts





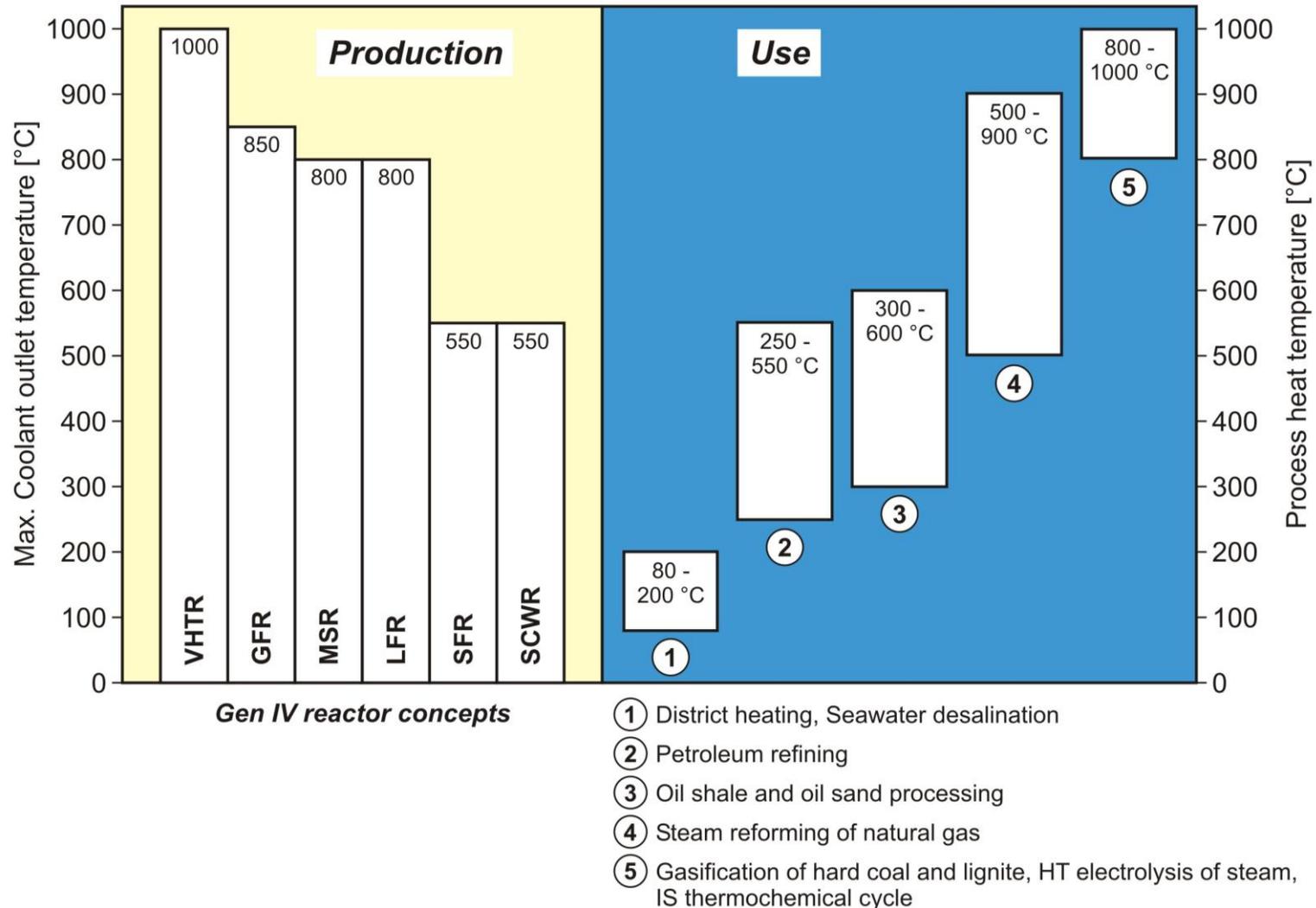
# Long-Term Option: Thermochemical Cycle

- Top candidates: Ca-Br (UT-3), S-I
- Common reaction of  $H_2SO_4$  splitting
- Different coolants (molten salt, gas, liquid metal) in intermediate circuit





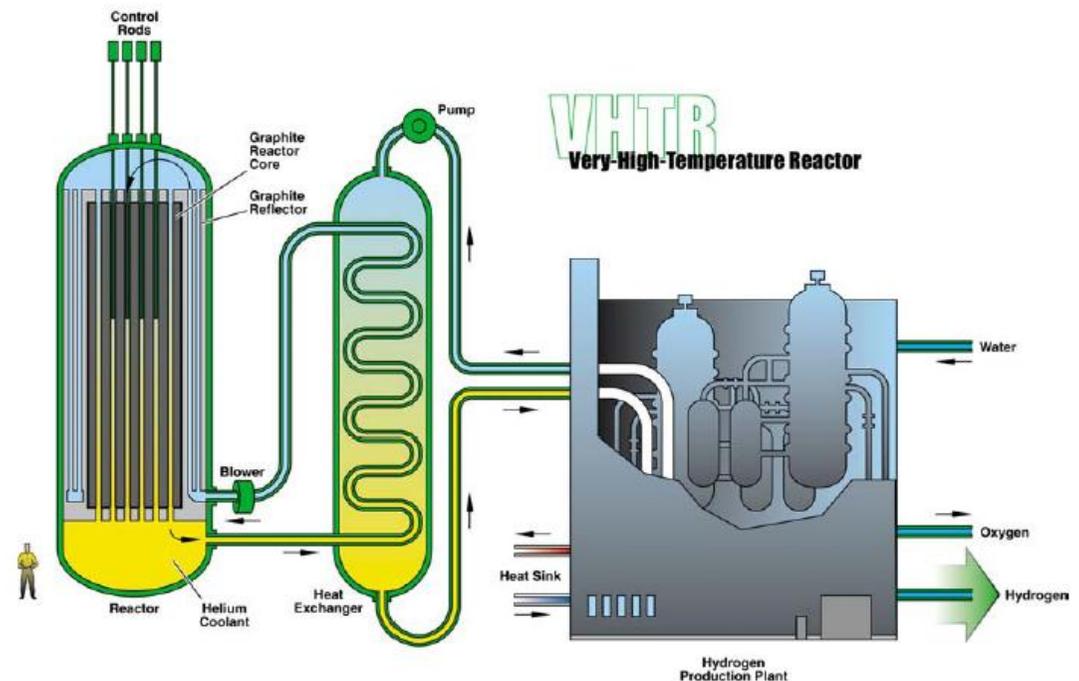
# Temperature Ranges Provided and Required





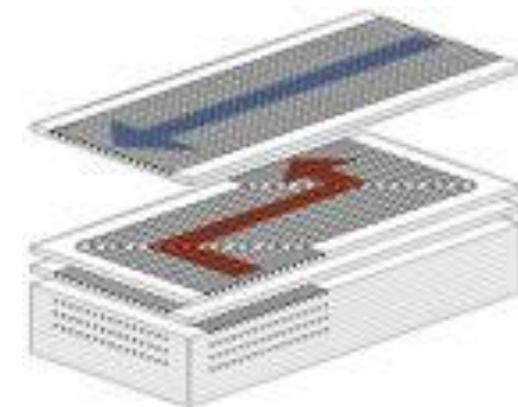
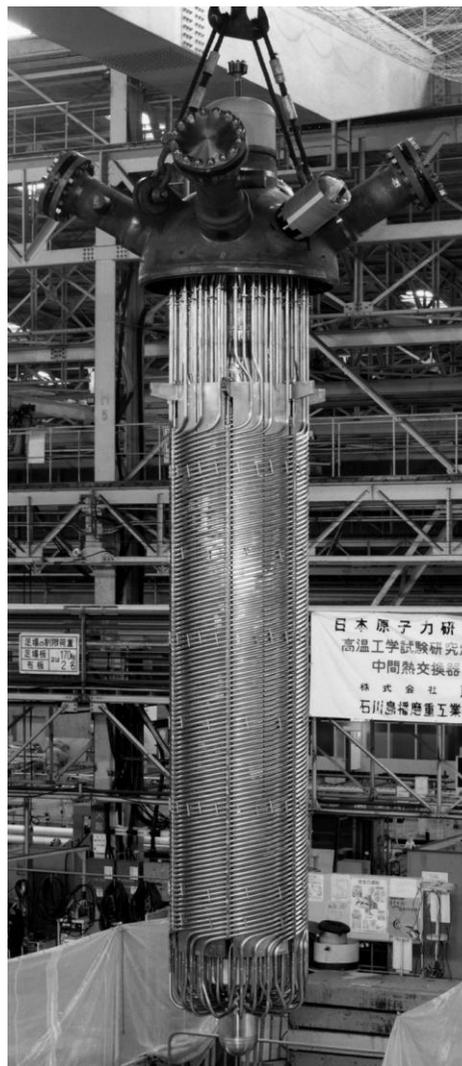
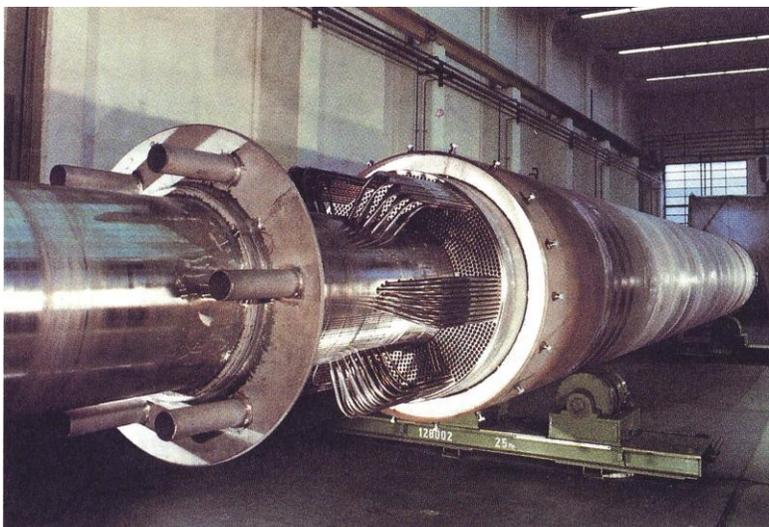
# GenIV Nuclear Reactor: VHTR

- 400-600 MW(th) for electricity and process heat production;
- Helium-cooled, graphite-moderated, thermal neutron spectrum;
- Gas outlet temperature of 900-1000 °C;
- IHX for heat transfer to **H<sub>2</sub> production plant** or gas turbine.



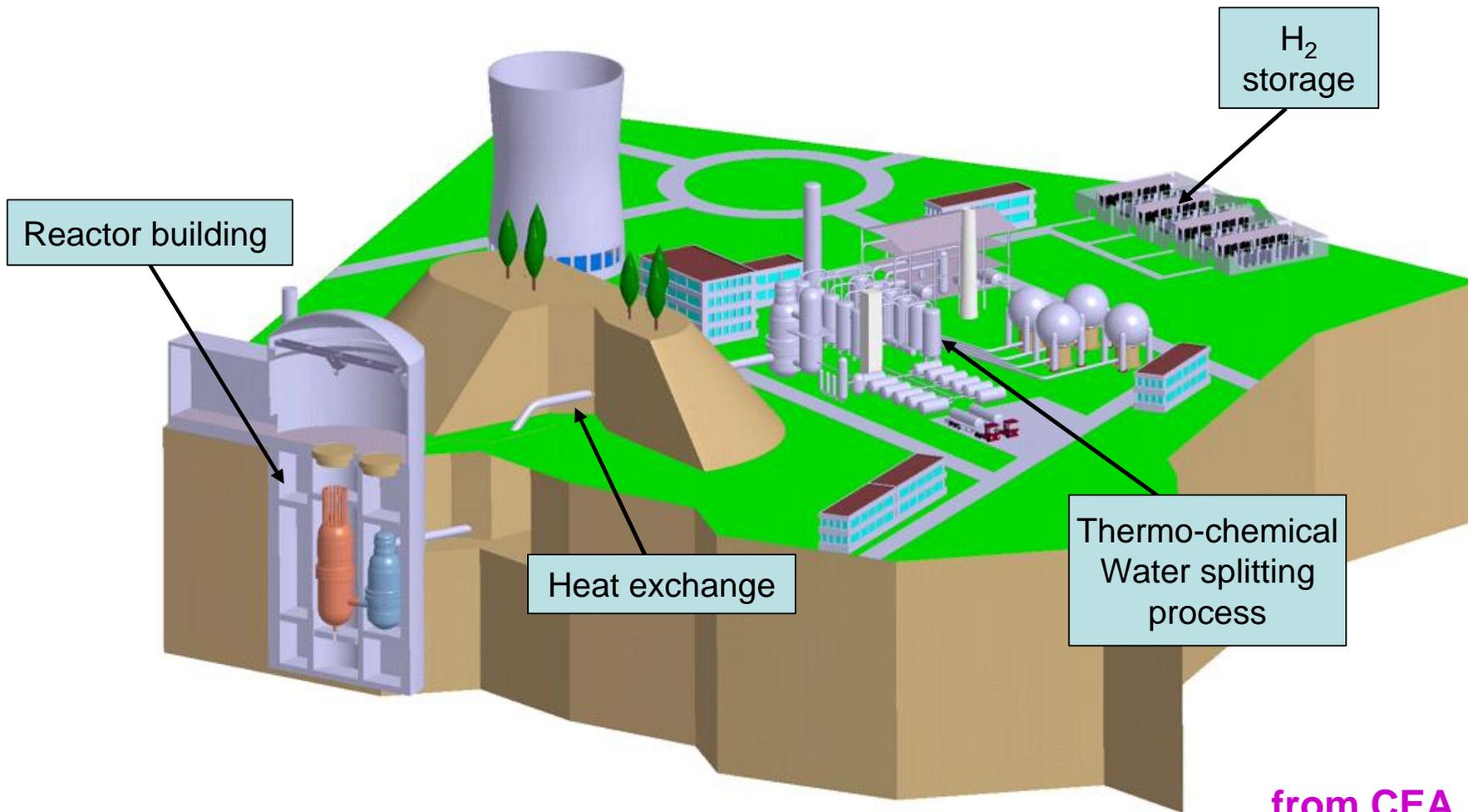


# Intermediate Heat Exchanger





# Potential Arrangement of 600 MW VHTR for H<sub>2</sub> Production



from CEA



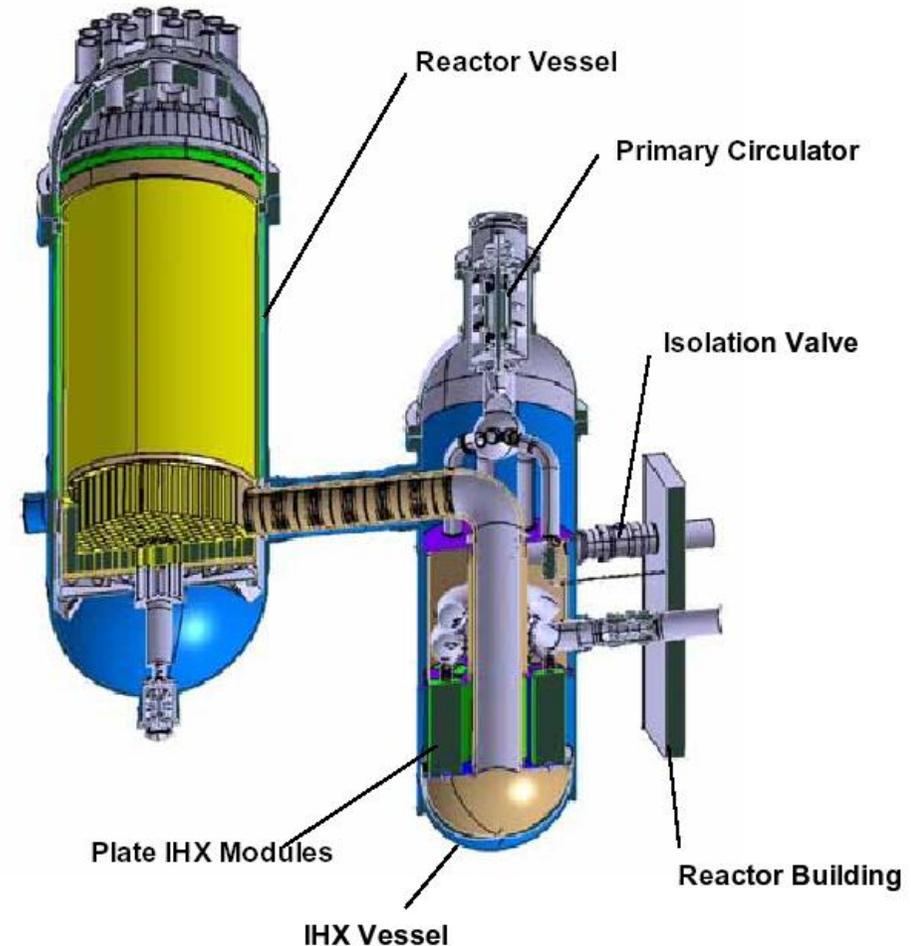
# Nuclear H<sub>2</sub> R&D Projects in France

## ➤ ANTARES

indirect cycle block-type reactor  
850°C coolant exit temperature

for electricity/H<sub>2</sub> cogeneration:  
~1000°C coolant exit temperature

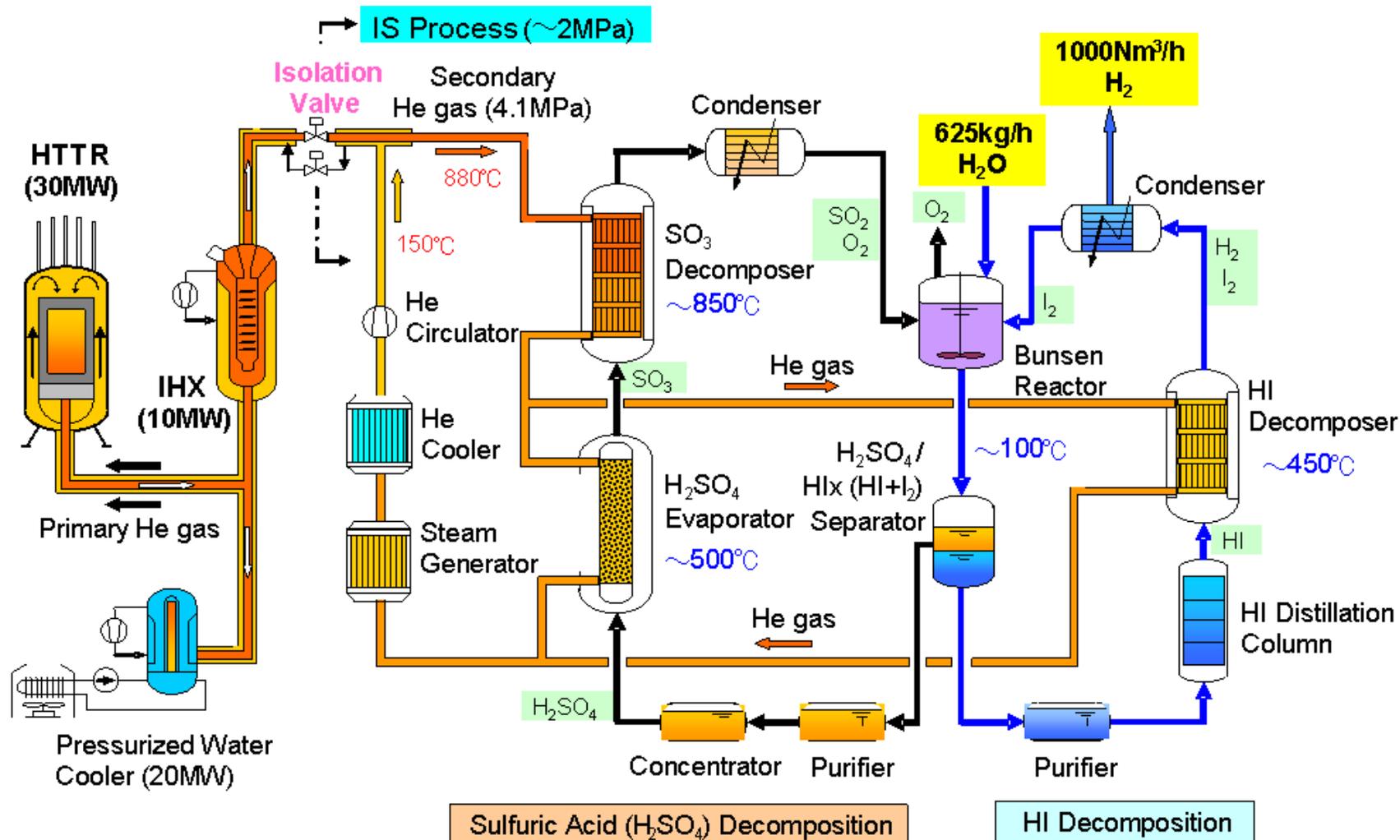
plate or printed circuit IHX  
as the only really novel component





# Nuclear H<sub>2</sub> R&D Projects in Japan

HTTR + S-I to become the world's first nuclear H<sub>2</sub> production plant





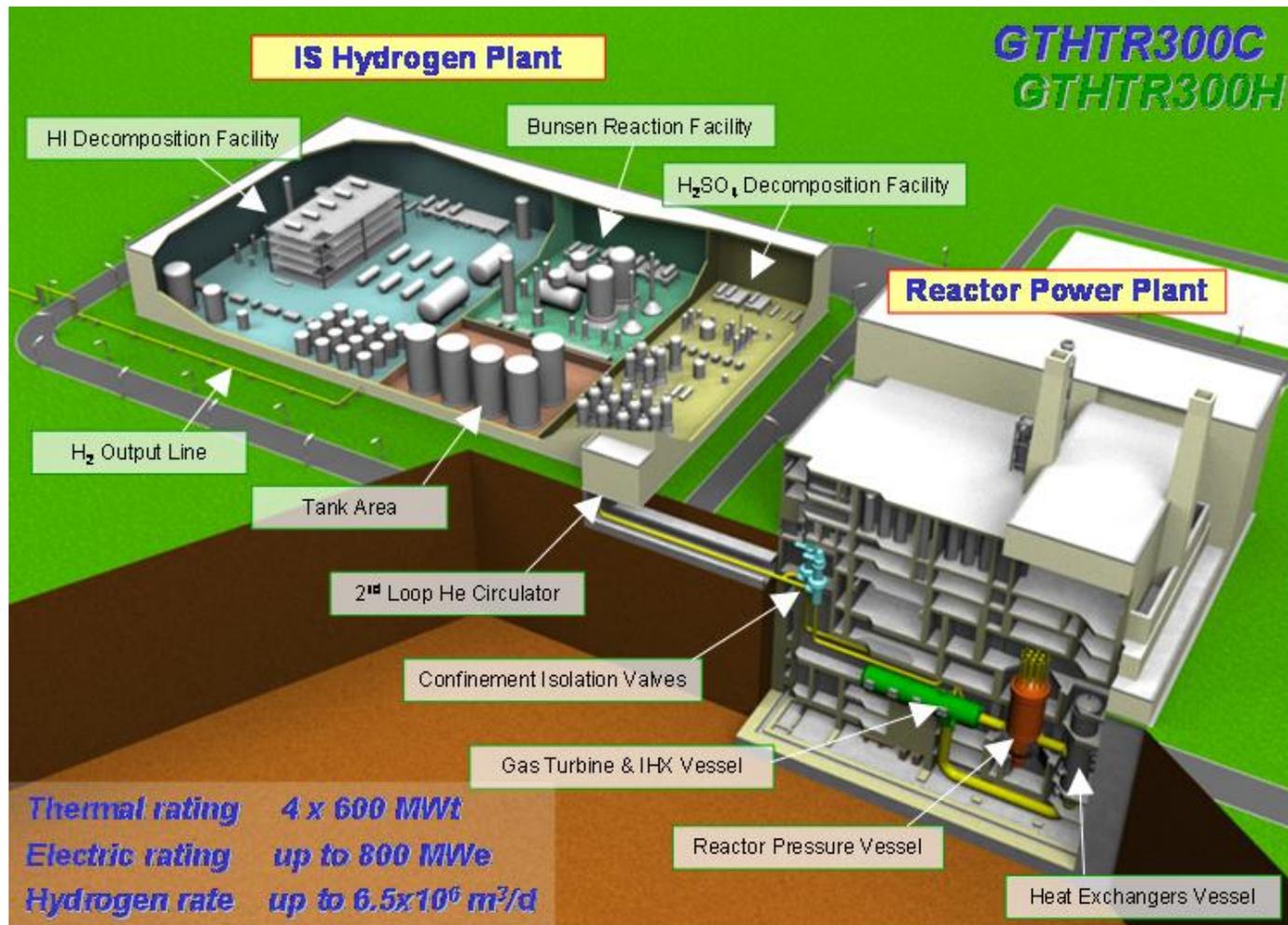
# Nuclear H<sub>2</sub> R&D Projects in Japan

## GTHTR300H

direct cycle,  
block-type core  
950°C at coolant exit

168 MW(th) for the  
sulfur-iodine process  
for 24,000 Nm<sup>3</sup>/h of H<sub>2</sub>

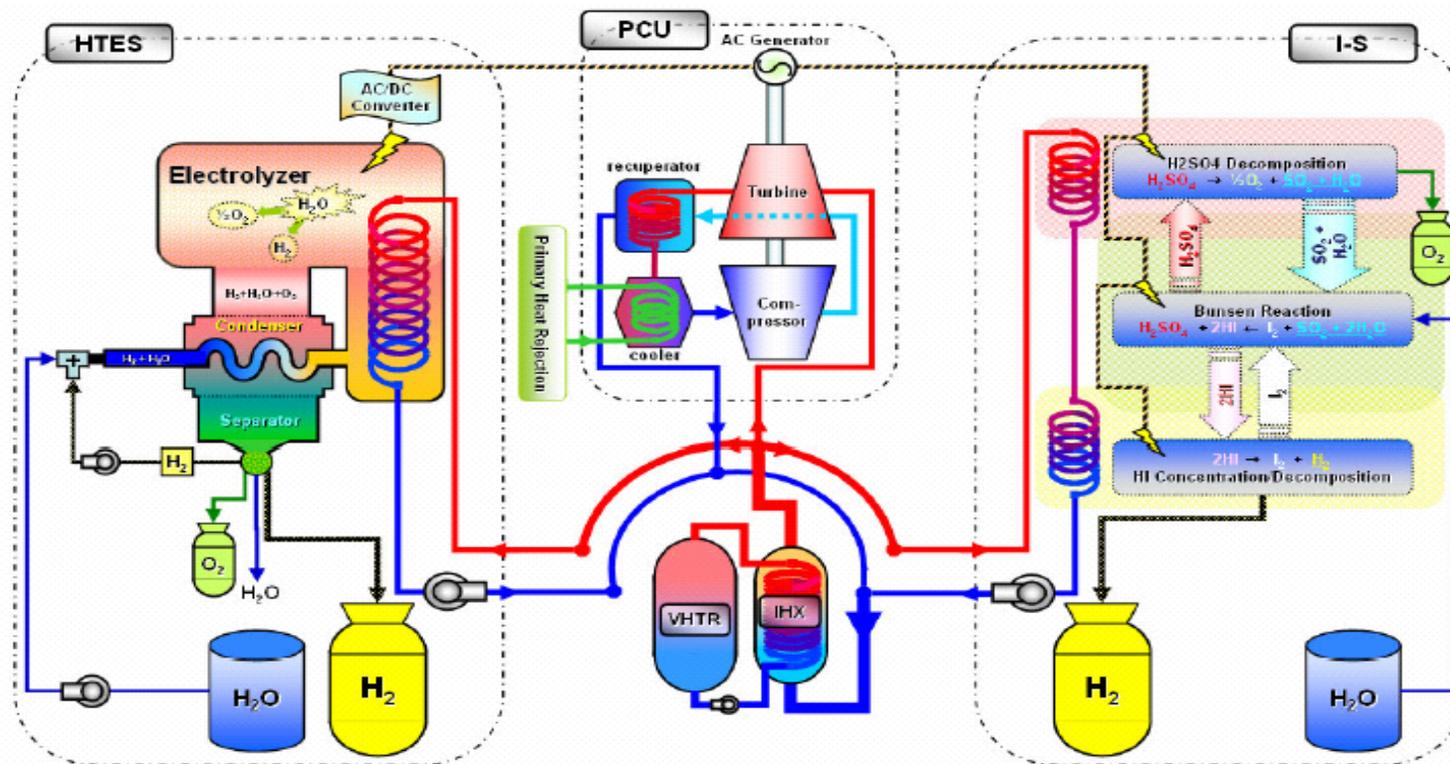
plus 202 MW(e)





# Nuclear H<sub>2</sub> R&D Projects in Korea

- **Nuclear Hydrogen Development and Demonstration (NHDD)** project  
600 MW(th) block core or 400 MW(th) pebble core  
3 H<sub>2</sub> options: S-I, HTE, MMI (methane-methanol-iodomethane)



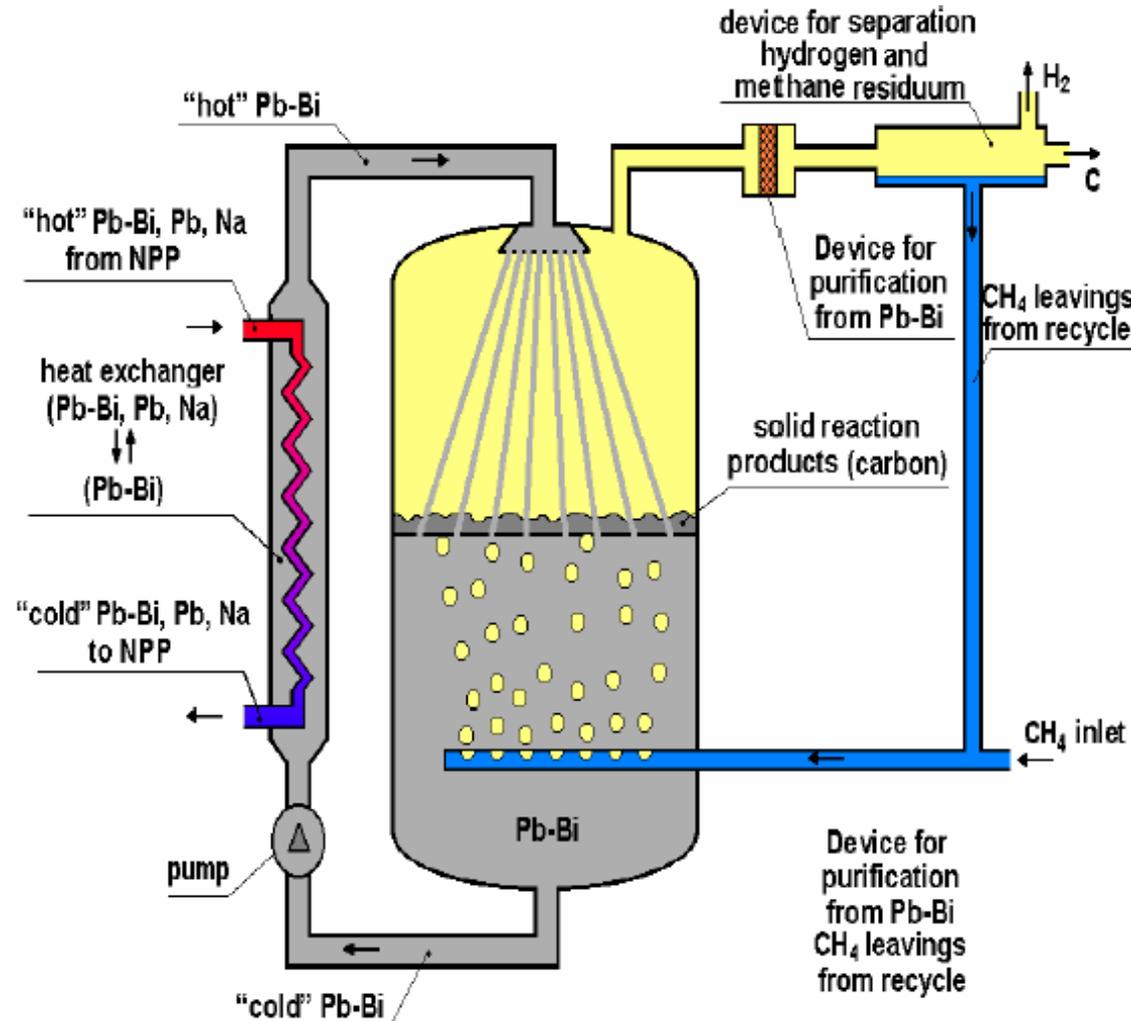


# Nuclear H<sub>2</sub> R&D Projects in **Russia**

- **LMCFR for direct-contact methane decomposition**

**metal/metal IHX**

**secondary coolant  
lead-bismuth @ ~ 700°C**





# Nuclear H<sub>2</sub> R&D Projects in the USA

## ➤ H<sub>2</sub>-MHR

based on 600 MW GT-MHR, H<sub>2</sub> production by S-I or HTE,

## ➤ STAR-H<sub>2</sub> (Secure Transportable Autonomous Reactor Hydrogen)

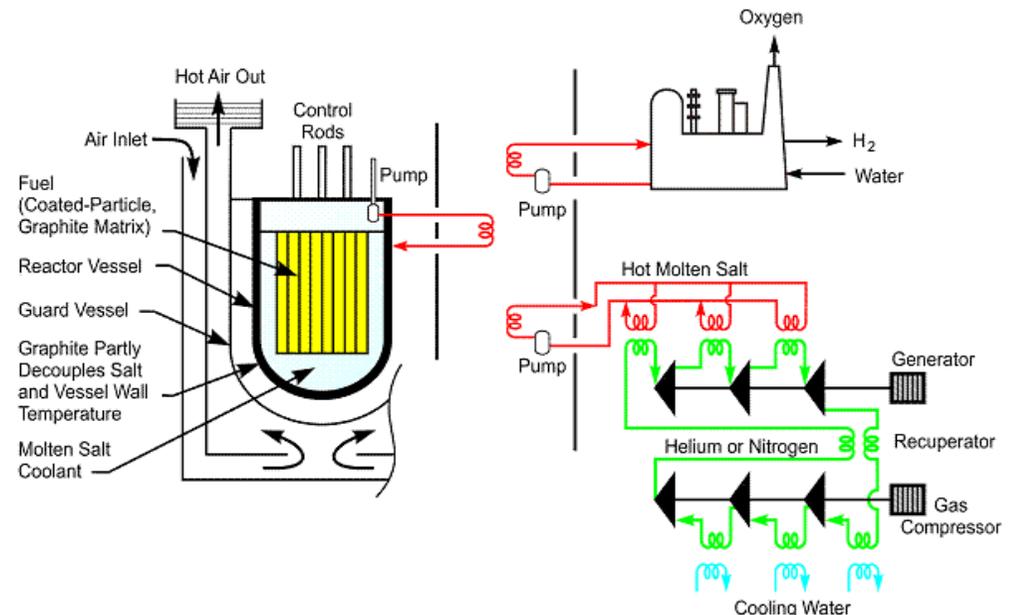
400 MW heavy liquid metal cooled fast reactor, sec. coolant „FLiBe“ to produce, apart from H<sub>2</sub>, electricity and potable water

## ➤ AHTR (Advanced High Temperature Reactor)

up to 4000 MW(th)

coolant is liquid fluoride salt  
@ 700-1000°C

H<sub>2</sub> via S-I at lower temp.  
using membrane techn.





# RAPHAEL - Integrated Project in FP6

- **RAPHAEL** is acronym for „**R**eactor for **P**rocess Heat, **H**ydrogen and **E**lectricity Generation“
- 35 partners, coordinated by Framatome-ANP
- Focus on VHTR technological developments needed for industrial reference designs in the areas of reactor physics, safety, fuel and fuel cycle back-end, materials, components, system integration
- **RAPHAEL started April 15, 2005**



# RAPHAEL Objectives

- Assessment of fuel technologies for a VHTR at **900-1000°C** with burnup  $> 15\%$ FIMA;  
(Irradiation tests in Petten: HFR-EU1 and -EU1bis)
- Explore promising options for development of a GCR **above 1000°C**.
  - 1000°C: no problem for fuel**
  - conceivable for direct cycle**
  - not feasible for metallic components (IHX)**



# EU Contracts on Hydrogen in FP-6

Project	Topic	Coordinator	EU Funding [M E]
<b>HYTHEC</b> -STREP	Thermochemical cycles	CEA (F)	1.9
<b>CHRISGAS</b> -IP	H <sub>2</sub> rich gas from biomass	Växjö Uni (S)	9.5
<b>Hi2H2</b> -STREP	HT electrolysis	EDF (F)	0.9
<b>HYWAYS</b> -IP	European hydrogen roadmap	LBST (G)	4.0
<b>NATURALHY</b> -IP	Infrastructure H <sub>2</sub> -natural gas mixes	Gasunie (NL)	11.0
<b>STORHY</b> -IP	Storage for on-board applications	Magna Steyr (A)	10.0
<b>HYSAFE</b> -NE	Research in safety issues	FZK (G)	7.0
<b>ZEROREGIO</b> -IP	H <sub>2</sub> fuel cell fleet demonstration	Infraserv (G)	7.5
<b>PREMIA</b> -SSA	Effectiveness of demo initiatives	VITO (B)	1.0
<b>HYICE</b> -IP	Internal combustion engines	BMW (G)	9.0



# Conclusions (1/2)

- **A significant and steadily growing H<sub>2</sub> market exists already.**  
chemical industries, conversion of “dirty” fuels, transport, stationary
- **Most H<sub>2</sub> production technologies can be connected to nuclear primary energy, all have their benefits and drawbacks.**  
saving fossil reserves, lower tension on Europe’s need for energy imports
- **Next generation NPP must provide more than just electricity.**  
process heat and process steam according to industrial needs



# Conclusions (2/2)

## ➤ Near-term and long-term options for nuclear hydrogen production

LT electrolysis, nuclear steam reforming, most components developed  
HT electrolysis, thermochemical cycles, still R&D level

## ➤ European Union activities

Hydrogen: HYWAYS, HYTHEC, HYSAFE

Nuclear: MICANET, RAPHAEL (fuel, spent fuel, materials, code qualification)

## ➤ Other international activities

HTTR, HTR-10

GIF (ambitious R&D programs in various countries for concepts to bring nuclear hydrogen to the market)



**Thank you  
for your kind attention !**

email: [k.verfondern@fz-juelich.de](mailto:k.verfondern@fz-juelich.de)